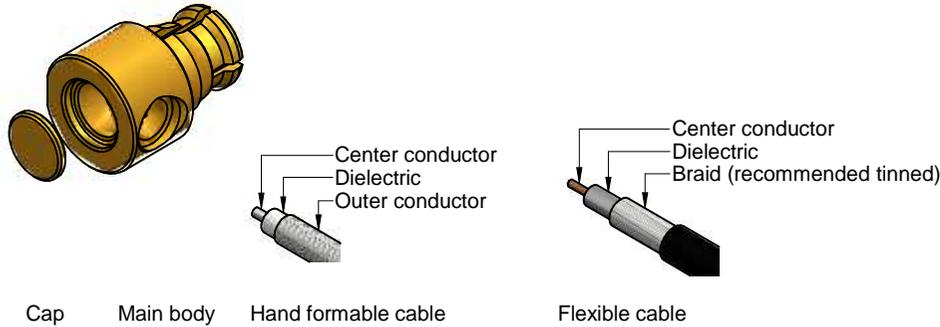
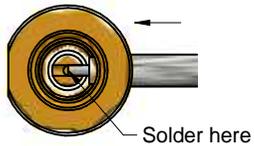


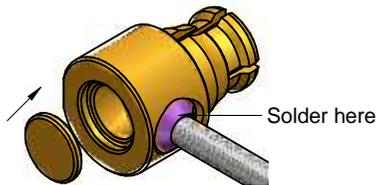
Step 1. Prepare connector components and strip coaxial cable according to given dimensions (check point 1)



Step 2. Insert cable into connector main body until cable center conductor sit inside of slotted center contact
Solder cable center conductor to slotted center contact (check point 2)



Step 3. Solder either outer conductor of hand-formable cable or braid of flexible cable to connector main body with minimum amount of solder paste in 360 degree
Press the cap onto the connector main body until neat and flat (check point 3)

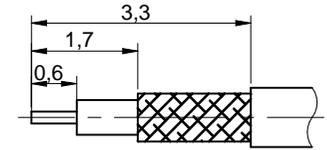


Assembly Method :

Center contact : Soldered
Outer contact : Soldered

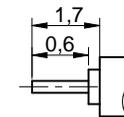
Cable Type : Flexible cable .085"/.086"

Cable Strip Dimensions (mm) :



Cable Type : Hand-formable .085"/.086"

Cable Strip Dimensions (mm) :



Check Point :

1. No components damaged and no cable split after stripping
2. No excess or lack solder



3. No excess or lack solder



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CREATED
BMa

CHECKED
JCh

DESCRIPTION

Assembly instructions

601 190 111 208 20

REVISION

STATUS

DATE

BUSINESS UNIT

2020-03-09

eiCan